

DISASSEMBLY

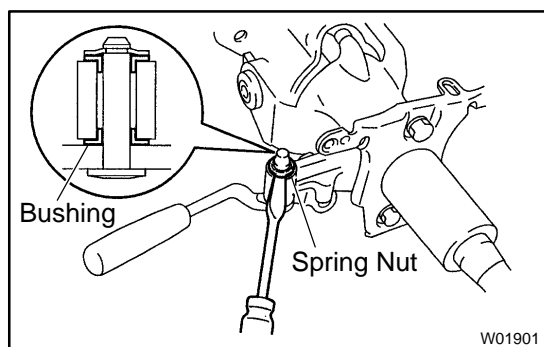
NOTICE:

When using a vise, do not overtighten it.

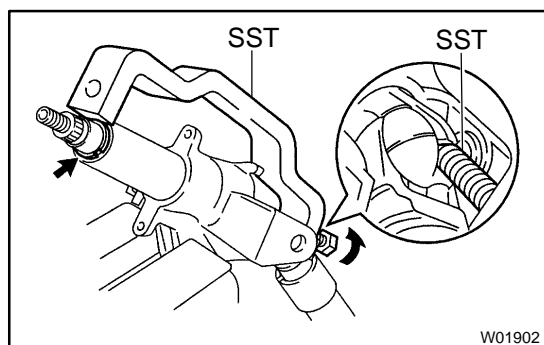
1. **REMOVE TRANSPONDER KEY COIL WITH KEY CYLINDER LAMP ASSEMBLY**
 - (a) Remove the screw and transponder key coil with key cylinder lamp assembly.
 - (b) Remove the key cylinder lamp assembly from the transponder key coil.
2. **REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP (See page SR-16)**
3. **REMOVE 3 TENSION SPRINGS**

HINT:

Remove the tension springs with the tilt function at maximum tilt up.



4. **REMOVE TILT LEVER**
 - (a) Using a screwdriver, remove the spring nut.
 - (b) Remove the tilt lever.
 - (c) Remove the 2 bushings from the column upper tube.
5. **REMOVE TILT LEVER LINK**
6. **REMOVE COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY**
 - (a) Using a hexagon wrench, remove the 2 tilt steering bolts.
 - (b) Remove the column upper tube with the main shaft assembly from the column tube.
7. **REMOVE TILT LEVER RETAINER**

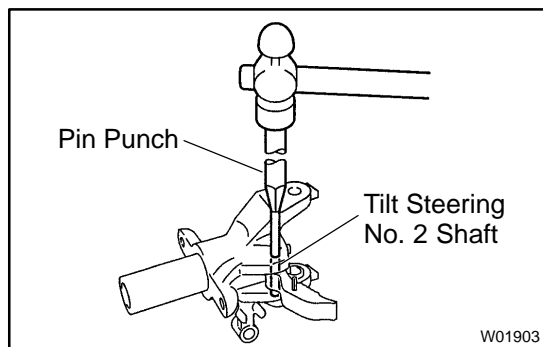


8. **REMOVE MAIN SHAFT ASSEMBLY**
 - (a) Using SST, compress the compression spring.
SST 09950-4001 1 (09958-04011)

NOTICE:

Do not bend the universal joint of the shaft more than 20°.

- (b) Using a snap ring expander, remove the snap ring from the shaft.
- (c) Remove the shaft assembly from the column upper tube.
- (d) Remove the compression spring and bearing thrust collar from the main shaft.

**9. REMOVE TILT STEERING PAWL**

- (a) Using a pin punch and hammer, tap out the tilt steering No. 2 shaft.
- (b) Remove the steering pawl from the column upper tube.
- (c) Remove the pin from the steering pawl.